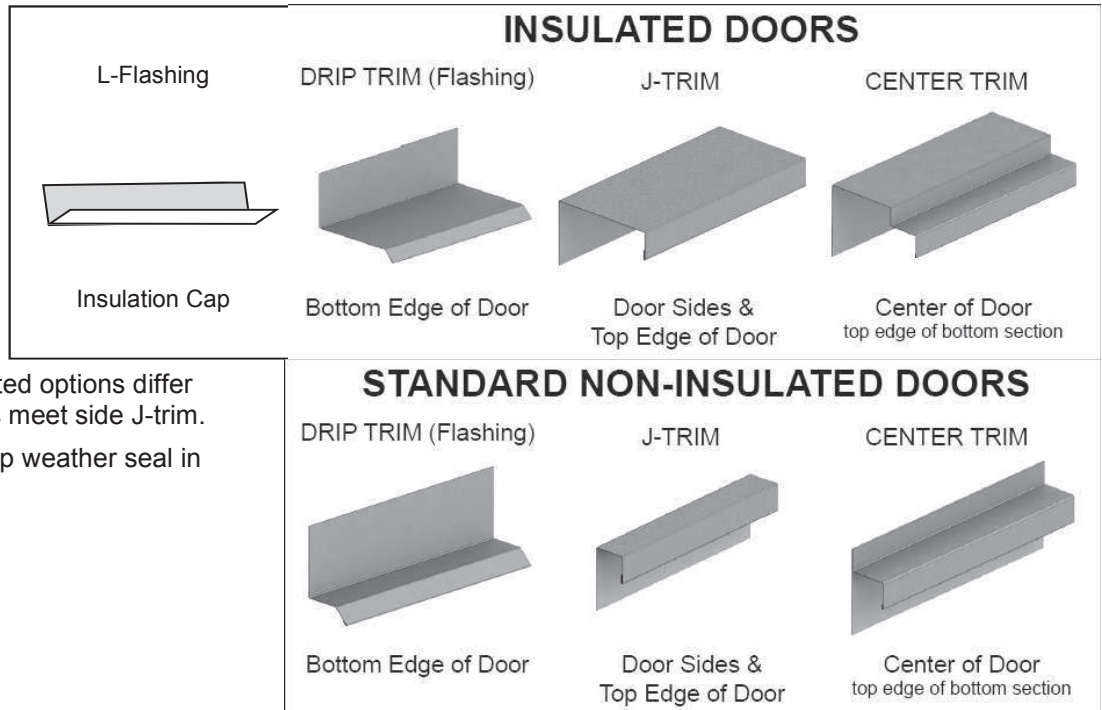


Install the Trims

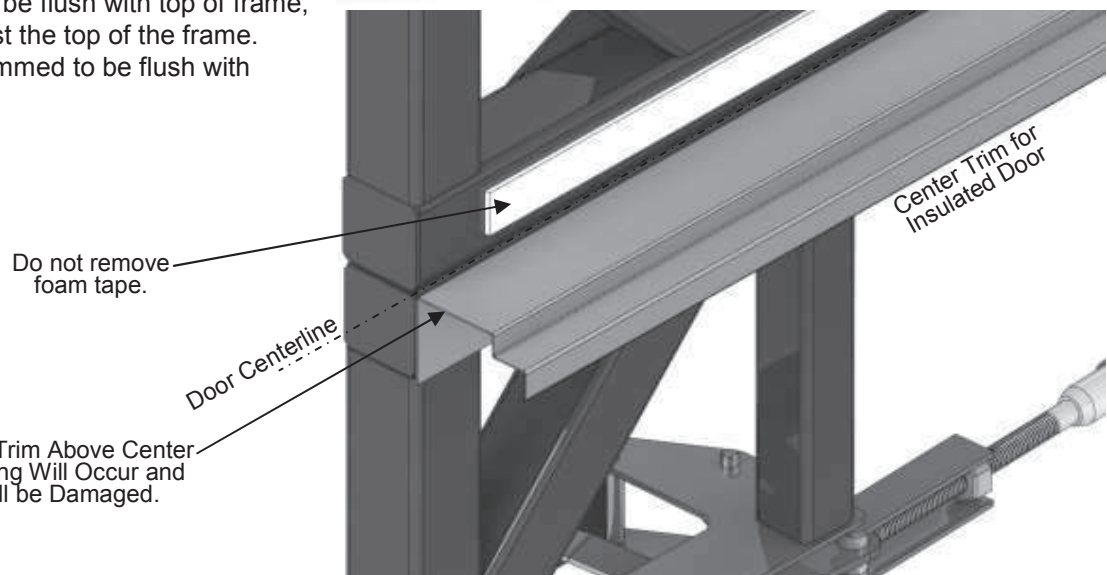
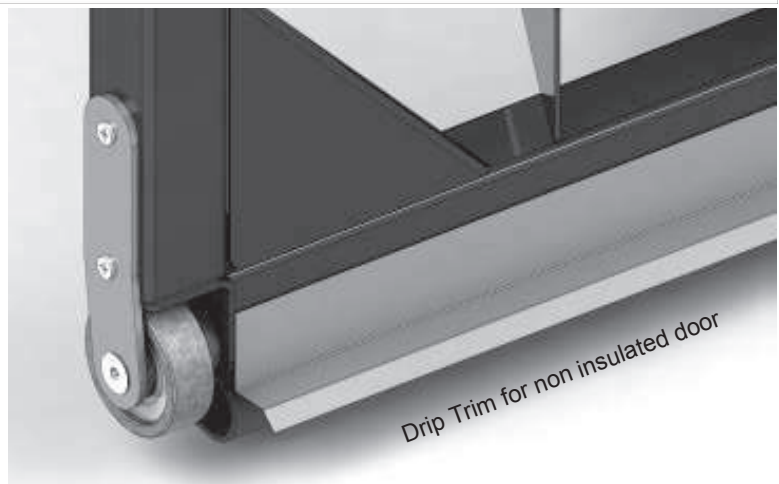
Notes:

1. Close and lock the door before installing trims, insulation or cladding.
2. Install trims before insulation or sheeting.
3. Fasten trims $\approx 24"$ o/c with supplied $1/2"$ flat-head screws.
4. Insulated & Non-Insulated options differ only where center trims meet side J-trim.
5. Top J-Trim holds the top weather seal in place.



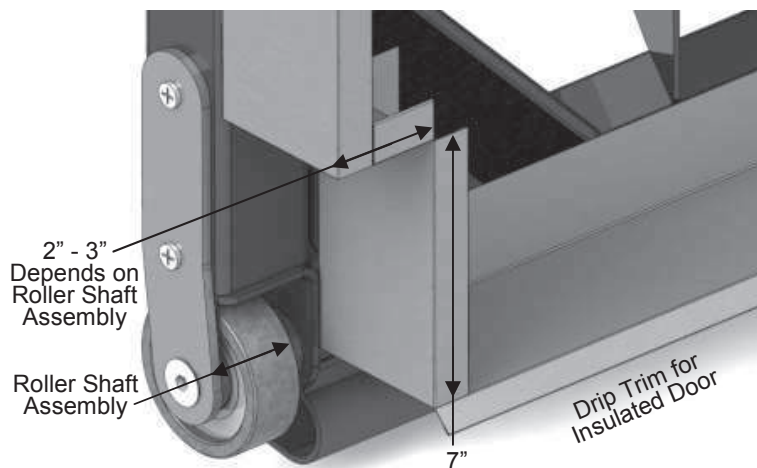
Installation

1. Staple the top seal to the building leaving $\approx 2"$ overlap at the top of the door to cover the top frame.
2. Install the Drip Trim along the bottom exterior edge of the door.
 - a. Bottom of trim should be flush with the bottom edge of door the frame.
 - b. Trim will need to be adapted at each end to accommodate the bottom roller assembly.
3. Install the Center Trim along the top edge of the bottom half of the door.
 - a. Center trim should be flush with top of frame, and not extend past the top of the frame.
 - b. Ends should be trimmed to be flush with sides of frame.

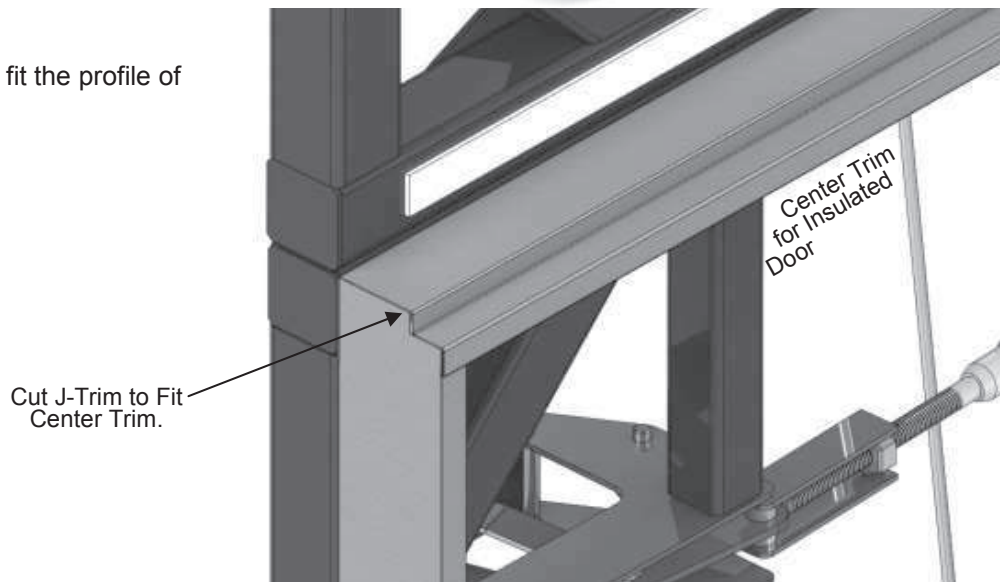


4. Install J-Trim along both sides of the bottom half of door.

- Start by notching and bending the J-trim as shown around bottom roller area.
- Leave enough clearance for the lower angle bracket (see diagram for dimensions).
- Repeat a and b for the other side of the door.



5. Cut the top end of the J-trim to fit the profile of the center trim (See Diagram).



6. Install J-Trim along both sides on top half of door.

- At top ends of the door, J-trim should be installed flush with the top of door frame.
- At the center of door, J-trim should run PAST the center line of the door, leaving only a 1/8\" gap between top J-trims and center trim on the bottom section.
- Repeat a and b for the other side of the door.

